**VIJAY**

**E-Mail:** **vijay.357010@2freemail.com**

**Mobile: India**  : **C/o 0501685421**

**Managerial positions in Production Management / Operations & Maintenance in an organisation of repute.**

**Worked with BIN ARBAID TECHNICAL & ENGG. Since December 2015 Steel Structure and Steel Building Qatar.**

**Worked as Head of Department dealing with department for Production,Planning,Sales&Marketing Estimation,Design and Dispatch.**

**PROFESSIONAL SUMMARY**

* **An astute Engineering Professional with 25 years of experience** Encompassing Production Management, Operations & Maintenance and Quality Management in Steel Fabrication, Boilers, Pressure Vessels, Structural, Tanks, etc.
* Worked with **PAN GULF INDUSTRIAL FABRICATION CO. Steel Gratings Handrails, Ladders, and Steel Building at Jubail (2ND Industrial city), Saudi Arabia (KSA) as Production Manager.**
* Adept at maintaining broad quality parameters in production along with adherence to safety norms, with good exposure in sales and Marketing.
* Knowledge and experience in design standards and codes such as ASME, ANSI, API, etc.
* Possesses problem solving skills with excellent communication, interpersonal and analytical skills.

**KEY RESULT AREAS**

**PRODUCTION MANAGEMENT**

* Identifying economic channels of materials sourcing for production and ensuring materials availability.
* Ensuring functioning of production units.
* Analysing manufacturing efficiency viz -a- viz efficient utilisation of machinery, materials and manpower.

**OPERATIONS AND MAINTENANCE**

* Monitoring of maintenance or construction works at site for compliance with permit to work and company standards, etc.
* Ensuring condensates recovery from plants & equipment to save energy.
* Monitoring the production at sites and overseeing the adherence to project plans, budgets and timelines.

**PRODUCT INNOVATION**

* Bringing about product innovation through coordination with customer service team, managing the product line.
* Making the product launches more demand specific and customer need centric.
* Ensuring redressal of customer complaints and looking into subsequent corrective action plans.

**ENVIRONMENT HEALTH SAFETY ACTIVITIES** sans bottlenecks

* Understanding BBS, maintaining records and holding tool box talk for employees.
* Maintaining and reviewing EHS standards and goals.
* Conducting monthly EHS training & internal audit in different sections of manufacturing plants.

**DESIGN AND ENGINEERING**

* Selecting Material, Valves, Pumps, Pipes and Fitting, etc.
* Handling negotiations for purchase of input materials for projects.
* Preparing Technical Proposal for different capacities Plants.
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***Significant Highlights***

* Adroitly led and managed the working of fabrication workshop activities; Structural Steel, Pressure Vessels, piping, SS & MC storage tanks, Silos, Pipe Spools and Sleeves, Air ducts, etc.
* Managing and handling over 120 workers ,Fabricators, welders , supervisors , Engineers , Mechanics , Electricians, Drivers , painters , Sand blasters, etc.
* Exclusively conducted the resource optimization of raw materials, fit up, welding, sand blast, painting, shipping.
* Skilled in organizing the entire fabrication activities and ensured overall quality of the final products and supply within contractual delivery time.
* Successfully took part in reviewing the scope of works, drawings and establish production objectives, standards and production schedules within quality parameters.
* Excelled in the timely delivery and cost effectiveness.
* Coordinated the fabrication activities and troubleshooting problems at Fabrication workshop.
* Proactively ensured the clients specifications and quality (ASTM, ASME sec VIII Div 1, API 650, ARAMCO Standards, and ISO 9001:2008) during execution of any work.
* Honed expertise in executing critical services that contribute to the profitability of the company.
* Served as Incharge in the flow of production and job allocation, monthly plan and daily work schedule and work sequences, etc.
* Accountable for planning the maintenance activities, preventive maintenance, technical review, etc.
* Played a pivotal role in technical and process development, Quality and Safety training programs.

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**Aug’13- Aug’15**  **PAN GULF INDUSTRIAL FABRICATION CO. Production Manager**

 **JUBAIL Structural Steel, Gratings,**

 **Manufacturing Company.**

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**Jan’ 12- Dec 12 GEYAD CO LTD Production Manager**

 **DAMMAM Structural Steel,Tanks,Handrail**

 **Manufacturing Company.**

**Mar’08 – Dec 11 HY-TECH ENGG CO. Production Manager INDIA Boiler, Structural Steel,**

 **Manufacturing Company.**

**Mar’95 – Mar’08 WALCHANDNAGAR IND LTD Deputy Production Manager**

 **WALCHANDNAGAR Boiler Drums,Headers,Tubings**

 **INDIA Manufacturing Company.**

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**Mar’93 – Mar’ 95 PATHEJA FORGING LTD CNC Engineer**

 **INDIA Auto parts Manufacturing**

 **Company.**

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**Jan’90 – Feb’93 AMPHETRONIX LTD CNC Engineer**

 **INDIA Multi Point Cnc Connectors**

 **Manufacturing Company.**

***Significant Highlights***

* Carried out the maintenance of all kind of equipment such as water pumps, conveyors, valves, bearings, and heat dryer among others.

**Other Highlights:**

* Achieved 1500 ton of steel structures in one month, production plan was 1260 ton ,
* Productivity Increases about 19%; workshop capacity was 100 ton of steel structures.
* **Increased to 1500 ton by qualifying workers, welders, operators training programs.**
* New modern technical Machines such as ( CNC Machines ; Beam cutting &drilling M/C, CNC Band saw, CNC Plate profile cutting Machine, shot blasting Machine).
* Technology transfers effectuated & continuously looking for new modern methods in production and study possibilities of implementation in production lines.
* 10-15 % breakdown / downtime of machines is reduced ; should not exceed to 5% of machine running hours ;

- Preventive maintenance planes (weekly, monthly; for whole year), daily monitoring.

- Daily maintenance report with proper documentations,

- Corrective action to be taken immediately if required.

- Machineries’ individual file.

* Submitted proposal to top management regarding in house development like to improve the work conditions and facilities , plant expansion ; become more competitive in industries and market by adding new products(like heat exchangers ; recently added to company products.

 **EDUCATION**

1989 Diploma in Mechanical Engineering (Production and Design) from Bangalore University

 **TRAININGS/ SEMINAR ATTENDED**

* Welding seminar at Kemppi MIG/MAG Pulse Welding machines & Fast Mig Pulse 350/450, Jan’12 (K.S.A).
* Training seminar on steel abrasive blasting technology, at (Dammam-K.S.A) in Feb’12.

**PERSONAL VITAE**

Date of Birth : Sep 18, 1967

Marital Status : Married

Nationality : Indian

Linguistics : English, Hindi, Marathi

No. of Dependants : Four

Visa Details : Permit Visa

Driving License