**CURRICULUM VITAE**

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|  | IBRAHIM C:\Users\Ibrahim Alannabi\Desktop\Curiculam\Cert Folder\Alan Passport photo.jpgProduction Manager  **E-mail :** ibrahim.374803@2freemail.com  |

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|  | **OBJECTIVE**A Challenging anszd accountable position in Production Supervisor and fabrication field and to assist with my knowledge , skills and technical expertise to your esteemed organization to prove myself as a Production Supervisor ( Piping / Structure / pressure vessels ).**I am having 16 Years field experience in Singapore Onshore and Offshore Marine Industries.****WORK EXPERIENCE****DESIGNATION: PRODUCTION SUPERVISOR FOR STRUCTURAL / PIPING/PRESSURE VESSELS****Professional Summary:*** Fabrication of MRTS 3 Man 300 Mtr Diving Bell Chamber with accessories For LEXMAR ENGINEERING PTE LTD
* Fabrication of (DNV) Class 18 Man Twin Bell Twin SPHL Saturation Diving System for CMHI – Kreuz Subsea.
* Fabrication of (DNV) Class 18 Man Twin Bell Twin SPHL Saturation Diving System for CMHI – Mermaid Maritime.
* Fabrication of KSMH 389 – (BV) Class 18 Man Twin Bell Twin SPHL Saturation Diving System for KEPPEL SINGMARINE.
* Fabrication of FDS1503 - CMHI – Ultra Deep Installer DSV 6027 – (DNV) Class 24 Man Twin Bell Twin SPHL Saturation Diving System for China Merchant Heavy Industries (CMHI).
* Fabrication of Hose and Hawser Reels for FPSO SBM Cidade de Party worked as a Production Supervisors.
* Fabrication of Shaker Modules & LP Modules – 2 Units Each, Comprising Fabrication and installation of steel structure, Piping System and Equipment for OXS WHP PDU ( MI SWACCO) Project worked as a Production Supervisors.
* 300 Mtr 3 Man Bell Chamber, HERS SYSTEM for LEXMAR ENGINEERING PTE LTD worked as a Production Supervisor.
* Synthetic Plant P1 & P2 Fabrication of Out fittings Client AMEC FOSTER WHEELER
* Fabrication of Bus Shelter Client MAPLETREE
* Fabrication of Temporary Platform Cable Drum Support for KAOMBO Project in SEMBAWANG SHIPYARD.
* Inspection as per QA plan for fabrication like Material Identification, fit up, weld visual, NDT clearance, Dimension & Alignment check, hydro test and Mechanical clearance and vendor shop inspection as per the approved QAP, specification and relevant standards.
* Familiar with Welding inspection, prepare NDT testing, Hydro testing, prepare QAP & ITP, WPS, PQR, witnessing welder qualification, monitor welder performance, and clearance of piping spools.
* Inspection of Raw materials, review of materials test certificates.
* Familiar with WPS/PQR and welding processes like SMAW, FCAW, GMAW, GTAW, SAW and TIG.
* Liaison with the third party and coordination with site Engineer/Contractors for Site Technical issues.
* Ability to interpret various international codes related to inspection.
* Maintaining Welder Performance and welders repair percentage.

**CURRENT EXPERIENCE:****Company** : **SIDHESWARA ENGINEERING PTE LTD** No 9, Tuas South Avenue 10 #03-17 Singapore – 637014**Designation** : PRODUCTION MANAGER**Duration** : From May 2016 to Till Date**Nature of Duties:*** Responsible for the inspection of ALL Production activities,
* Responsible for Day-to-Day Production maters, Planning & organizing of the production facilities and manpower to optimize production objective.
* Provide Reports to the Management on all on-going Production operations.
* Managing production supervisors, workers and oversee daily operations
* Assists in creation of efficient process
* Any other duties instructed by the General Manager may be assigned from time to time
* Report to General Manager

**PREVIOUS EXPERIENCE:****Company** : **OFFSHORE CONSTRUCTION SERVICES PTE LTD**31, BENOI LANE, SINGAPORE-627817.**Designation** : PRODUCTION SUPERVISOR**Duration** : From July 2009 to April 2016**Nature of Duties:*** Responsible for the inspection of ALL welding activities,
* Inspection of consumables as per WPS and able to monitor welding Inspection with various materials,
* Prepare and check the quantity and quality of the welding consumables to meet the requirement of projects,
* Control and periodically check the electrodes backing issuance of log and maintain electrode backing oven temperature,
* Ensure that accurate calibration records are maintained for all welding machines ,inspecting and testing instruments for use,
* Monitor the performance of welders , while implementing and monitoring proper storage and usage procedures for welding tools and equipment,
* Prepare daily welding inspection summary report,
* Prepare weekly monitoring welder performance record and overall rejection rate,
* Co-ordinate to the NDT services.
* Any other duties instructed by the Production Manager may be assigned from time to time,
* Report to Production Manager

**PREVIOUS EXPERIENCE: A**  **Company** : **B.T. ENGINEERING PTE LTD, (AN EXTERRAN COMPANY, USA),** 49, GUL ROAD, SINGAPORE, 629360.   **Designation**: Coordinator Production and QA/ QC & Material Handling **Duration** : From SEP 2005 to SEP 2008.**Nature of Duties:*** Responsible for weld inspection – egg detect flaws , such as hidden cracks, pits , spatter and undercuts,
* Ensure the requirements for all welds , welder & welding activities are correctly specified and carried out in accordance with the relevant codes, client specifications & contract standards,
* Inspect visual defects , correct dimensions , joint strength, weld penetration, observe techniques, conformance and performance of welders at workshop,
* Liaise with NDT sub-contractors on the viewing and interpretation of X-Ray photographs of welded joints ,
* Prepare & comply quality , inspection and non-conforming reports throughout projects, and follow up on necessary corrective actions,
* Monitor the performance of welders , while implementing and monitoring proper storage and usage procedures for welding tools and equipment,
* Any other duties as instructed by Head of Department may be assigned from time to time,
* Preparation and organizing for WQT
* Co-ordinate to the NDT services.
* Handling and organizing the heavy things by the Safe fork lift operation.
* Doing the On sight co-ordination works in the yard to yard with the perfect authorization.
* Leading and organizing the regular driving duties.
* Working as a rigger and signal man for the heavy lifting things.

**PREVIOUS EXPERIENCE: B**Company : **FOO NGAN MARINE PTE LTD,** **(Jurong Shipyard Pte Ltd)** Jurong point P.O Box.No:811, Singapore. 916428  Designation : **WELDER cum MECHANICAL SERVICING**  Duration : From OCT 2001- SEP 2005**Nature of Duties:*** Worked as a Welder.
* Proper preparation for the Welding Inspection.
* Co-ordinate to the NDT Services.

**PREVIOUS EXPERIENCE: C** Company : **EURO ENGINEERING SERVICES** No, 4/1394, Mugappair west, Chennai.  Designation : **Welding Instructor and Trainer** Duration : July 1995 to April 2001**Nature of Duties:*** Instructions and training given for 3G and 4G welding
* Instructions and training given for preparation of NDT inspections.
* Conduct the training program for the welding Instructions.

**Technical Certification*** Certification obtained from **AMERICAN WELDING SOCIETY, USA** for **CERTIFIED**  **WELDING INSPECTOR** **(CWI)** **Certificate No: 10071491**
* Certificate obtained from **SMI ASIA AUSTRALIA** for **HIGH PERFORMANCE SUPERVISORS.**
* Certificate obtained from **SINGAPORE POLYTECHNICS** for **AUTO CAD 2010 BASIC (2D &3D)**
* Certificate obtained from **MODERN SOLUTIONS PTE LTD** for **WORK AT HEIGHT SUPERVISORS ORIENTATION COURSE.**
* Certification obtained from American society for Non- Destructive Testing, for **ASNT LEVEL-II (VT, PT, RT, MPT, UT).**
* Certification obtained from **ABSOLUTE KINETICS CONSULTANCY PTE LTD** for **SHIPYARD SUPERVISORS SAFETY COURSE.**
* Certification obtained from **EURO ENGINEERING SERVICES (EES)** for **WELDING** **INSTRUCTOR & TRAINER** and NDT Services.
* Certification obtained from **OSH & TRAINING AND PROMOTION CENTRE** for **SHIPYARD SAFETY INSTRUCTION COURSE & HOT WORK**.
* Certification obtained from **NTUC LEARNING HUB** for **METAL WORKING SAFETY** **ORIENTATION COURSE**.
* Certification obtained from **SINGAPORE CONTRACTORS ASSOCIATION LTD IN CONJUNCTION WITH SC2 PTE LTD** for **RIGGER & SIGNAL MAN COURSE,**
* Certification obtained from **GOLD BELL ENGINEERING** for **FORK LIFT OPERATION**.
* **SINGAPORE CLASS - 3 DRIVING LICENSE HOLDER**

EDUCATIONAL AND PROFESSIONAL CREDENTIALS

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| EXAM | INSTITUTION | BOARD | ACADEMIC YEARS |
| H.S.E. | Vallal Pari Higher Secondary SchoolPiranmalai | State Board Of Tamil Nadu | 1992 to 1994 |
| S.S.L.C. | Govt High SchoolKattukudipatti | State Board Of Tamil Nadu | 1980 to 1991 |
| ASNT LEVEL II(VT,PI,RT,UT,MPT) | Inside Exploration Technology | Chennai, Tamil Nadu | December 2008 |
| Certified Welding Inspector(CWI) | IQC Training &Services Pvt. Ltd. | American Welding Society, USA | NOVEMBER 2007 |

**EXTRA CURRICULAR ACTIVITIES:****Basic System Knowledge**:* AutoCAD Basic 2010 (2D & 3D), Singapore Polytechnic, Singapore.
* MS-WINDOWS, MS-DOS, VISUAL FOXPRO, MS-EXCEL, MS-WORD

(Certification obtained from **RECH POINT COMPUTER CENTER**, Ponnamaravathi.) (Duration of studies: January 2000 to 2001)**PERSONAL DETAILS** Date of Birth : 14/02/1975 Nationality : IndianSex : MaleMarital Status : MarriedLanguage Known : Tamil and EnglishSingapore Driving License: **Class 3**Passport Date of Expiry : 21/06/2021**Declaration** I hereby declare that the details furnished above are true to the best of my personal knowledge and belief. **Yours sincerely,** **IBRAHIM**   |