**SHAHNAWAZ**

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**WELDING SUPERVISOR** Email: [shahnawaz.376610@2freemail.com](mailto:shahnawaz.376610@2freemail.com)

**SUB: APPLICATION OF THE POST OF“WELDING SUPERVISOR”**

**CAREER OBJECTIVES:**

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| **photo** |

*To work in a Competitive environment on Challenging projects and assignments that shall yield twin benefits of job satisfaction and steady-paced professional growth in welding supervisor.*

**SUMMARY OF PROFESSIONAL EXPERIENCE:**

**Over all14years’ experience in Refinery, Oil& Gas Projects,**

**5 years in India and 9years in Gulf**

**TECHNICAL SKILLS:**

* Involved in welder Qualification test (WQT) as per relevant WPS, code and standard.GTAW, SMAW, SAW, FCAW welding.
* Preparation of the welders test coupon as per approve activates.
* Responsible in Visual examination of fitups, root and final welds related to pipe, support, structural etc.
* Review drawings with respect to standards and catalogues
* Stage wise Inspection of fabrication of Structural and pipe welding.
* Experienced in managing all aspects of Pipe line construction activities.
* Including route selection, FIT-UP joint and welding.
* Responsible for the all Tie-in joints monitoring of NDT activities such as MT, PT,

UT, RT and field joint etc.

* Good Knowledge of HOT Tapping& Tie-in Joints welding.
* Inspection of welding consumables and welding accessories.
* Responsible in Visual examination of fit-up, root and final welds related to piping and supports as per the ITP. Responsible weld Inspection activities related to piping works (Carbon Steel & Stainless steel & Support erection.

**WORK EXPERIENCE.**

1. Worked as “WELDING SUPERVISOR” in “Saipemcompany” JIGCC (jizan integrated Gasification Combined Cycle project) in SAUDI ARABIA ARAMCO PROJECTFROM 7 JUNE 2016 to present.

***Duties and Responsibilities***

* Preparation of the welders test coupon as per approve activates.
* Review the Isometric drawing, Piping Plan drawing, & P & ID
* Involved in welder Qualification test (WQT) as per relevant WPS, Codes and standards.
* Involving the weld map preparation and approval activities.
* Inspection of welding consumables and welding accessories.
* Responsible in Visual examination of fit-up, root and final welds related to piping and supports as per the ITP. Responsible weld Inspection activities related to piping works (Carbon Steel & Stainless steel & Support erection.
* Stage wise Inspection of fabrication of Structural and pipe welding.
* Experienced in managing all aspects of Pipe line construction activities.

1. ***Worked as “WELDING SUPERVISOR’ in “(MMG) Mohammad Al-mojil group’Rastanura Refinery Shut down SAUDI ARABIA ARAMCOfrom 27-09-2015 to 20-12-2015***

***Duties and Responsibilities***

* Fabrication, erection and installation of assembly of heavy structure equipment ,valve and pipe spool in oil and gas project in Onshore and offshore field.
* Good knowledge of estimating of method statement Preparation in the job site.
* Preparation of the welders test coupon as per approve activates.
* Responsible in Visual examination of fitups, root and final welds related to pipe, support, structural etc.
* Involved in welder Qualification test (WQT) as per relevant WPS, code and standard. GTAW, SMAW, SAW, FCAW welding.

***3.Worked as “WELDING SUPERVISOR’ in “(MMG) Mohammad Al-mojil group’’“Wasit gas program project” SK Engineering SAUDI ARABIA, ARAMCO***

***from 27-07-2013to 25/09/2015.***

***Duties and Responsibilities***

* Involving the weld map preparation and approval activities.
* Inspection of welding consumables and welding accessories.
* Responsible in Visual examination of fit-up, root and final welds related to piping and supports as per the ITP. Responsible weld Inspection activities related to piping works (Carbon Steel & Stainless steel & Support erection.
* Involving in NDE Inspection of DPT, NDT Co-ordination.

1. ***Worked as “WELDING SUPERVISOR’ in “(MMG) Mohammad Al-mojil group’’(YERP) Yanbu export refinery project in SAUDI ARABIA ARAMCOfrom 22-06-2011 to 25-07-2013***

***Duties and Responsibilities***

* Preparation of the welders test coupon as per approve activates.
* Review the Isometric drawing, Piping Plan drawing, & P & ID
* Involved in welder Qualification test (WQT) as per relevant WPS, Codes and standards.
* Involving the weld map preparation and approval activities.
* Inspection of welding consumables and welding accessories.
* Responsible in Visual examination of fit-up, root and final welds related to piping and supports as per the ITP. Responsible weld Inspection activities related to piping works (Carbon Steel & Stainless steel & Support erection.
* Involving in NDE Inspection of DPT, NDT Co-ordination.
* Co-ordination with Client & main contractors for daily and weekly quality control site activities.
* Making of the report each section of the welds joint.

***5Worked as “WELDING SUPERVISOR”“Almeer Technical Services Co.W.L.L’’***

***Project:Corrosion& Scale Monitoringand Inhibitor Injection Package for SEK***

***GC’s (14No’s) (KOC) Kuwait oil companyContract No –EF # 1445***

***25-03-2008 to 31-09-2009.***

***Duties and Responsibilities***

* Review the Isometric drawing, Piping Plan drawing, & P & ID
* Obtaining Raw material identifying from relevant Inspection agency and make test report and Tag.
* Involved in welder Qualification test (WQT) as per relevant WPS, Codes and standards..
* Involving in NDE Inspection of DPT, NDT Co-ordination.
* Co-ordination with Client & main contractors for daily and weekly quality control site activities.
* Witnessing of RT. PT,MPT,UT Thickness Checking ,Holiday Testing & Hardness Testing
* Good Knowledge Hot tapping in GC’s

1. ***Workedas “WELDING SUPERVISOR” on “BOC Gases Jamsadpur”. For TheirRehabilitation of the existing pipe lines from 12/8/2002 to 16/02/2004***

***Duties and Responsibilities***

* Coordination with other department (Third party) in the Inspection activities and Supervision of the site works.
* Responsible for all Tie –in Joints monitoring of NDT activities and field joint coating etc.
* Documentation of all welded joints and each section of Pipe line.
* Coordination with Clients and other subcontractor in getting the work done smoothly and efficiently in time.

***7.Worked as a QC welding Inspector in“Vishal Eng. Const. Co. PVT LTD”.***

***(Haldiya Refinery Calcutta) from 25/03/2004 to 10/09/2005***

***Duties and Responsibilities***

* Responsible for welder Qualification and Preparing the Procedure Qualification Report ( PQR)
* Responsibility for all Tie-in Joint Monitoring for NDT activities.
* Documentation of all welded joints and each section of Pipe line.
* Coordination with Clients and other subcontractor in getting the work done smoothly and efficiently in time.

**8.*Worked as a QC Supervisor in “TATA IRON STEEL Co”. (JAMSADPUR)***

***From 15-11-2005 to 20-03-2008***

***Duties and Responsibilities***

* + Fabrication and erection of furnace, pipe, structural and also Tie-in joint
  + Fabrication and erection of tank, vessel etc.
  + Fabrication of Pipe Structural work.

Education Qualification :

* Diploma in Mechanical Engineering
* Bachelors in Mechanical Engineering

Technical Qualification :

* Level II ( RT,UT,MPT AND PT )

DIPLOMA & QC WELDING

* The board of academic and executive council of national institute labor education & management (NILEM)

DIPLOMA & QC WELDING & ISO -9000

Computer Knowledge :

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| **Operating Station** | **M.S.DOS, Window 98,2000 & XP** |
| **Application** | **MS-Office, MS Word ,MS Excel, MS Power Point,** |
| **Internet** | **E-mail Handling & HTML** |

Personal Details

**Date of Birth :** 06. 04. 1984

**Nationality :** Indian

**Religion :** Islam

**Marital status :** Married

**Place of Issue :** Jeddah

**Date of Issue :** 30. 05. 2017

**Date of Expiry :** 29. 05. 2027

**Languages Known** **:** English,Hindi, Urdu, Bangle and Arabic