**CURRICULUM VITAE**

**ANIL**

**Email**: anil.378364@2freemail.com

**Contact no:** C/o 971501685421

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

**Career Objective:**

As to be part of an organization which offers a challenging and a growth-oriented work environment with exposure to new technologies and helps me to put my education abilities & my experience to its maximum use.

**Educational Qualification:**

**SSC(10Th Standard)**passed In the Year 2005 with 85.16% from Sharadha Vidya Nilayam, Jagtial, Karimnagar.

**INTERMEDIATE(10+2)**Passed In the Year 2007 with 88.7% from Alphores Junior College, Jagtial.

**B.TECH (MECHANICAL ENGINEERING)** Passed In the Year 2011 with 77.57% from PRRM Engineering College (JNTUH), Shabad, Ranga Reddy.

**Technical Skills:**

Auto CAD (2004 to 2008), Creo-3.0 and Electrode Design

Capability to monitor the hardware and software.

**Work Experience:**

Working as an“Engineer” in QA and Supervisor in EDM(Manufacturing) Section in

“**VASANTHA TOOL CRAFTS PVT LTD”** at Hyderabad, SEP-2011 TO TILL DATE.

**Company Profile:**

**Vasantha Tool crafts Pvt. Limited**, Hyderabad, an ISO 9001:2015 certified Company, state of art Tool room, successfully executed more than 2500 precision moulds catering to various Industries like Switch gear, Electronics, Home appliances, Medical, Writing instruments and caps and closures. , "Fully Hot Runner Moulds & In-Mould Closing Moulds" of high productivity and high cavitation’s for various applications such as **Switch Gear, Electronics, Home Appliances, Medical, Writing Instruments, Caps & Closures for pharmacy, cosmetics & health care segments.**

**NATURE OF ROLES & RESPONSIBILITIES:**

* Working as an Engineer in Quality Assurance Department.
* Attend Team Meetings With The Production Department Associates and Determine The Quality and Quantity Standards For Various Products, Moulds, Dies etc.
* Man Management Planning In the Section For Every Weak.
* Studying The Drawing And Finding out The Measurement Plan in First Principle Method As well as The Final Measurement Method As per Tolerance provided in the Drawing.
* Plan The Work Load For CMM Machines And Cross Verification Of Inspection Reports For FinalApproval.
* Responsible For Discussion With Concern HOD’S Regarding The Deviations In Inspection Report And Able to Take Decision For Further Action.
* Carry out Root Cause Analysis and Recommend Process Improvement to minimize the Rejections and Reworks.
* Able to Maintain the Rework and Rejection Data and Calculation of NC for Rejected Items.
* Capable to do Calibration Of Measuring Devices like Vernier Calipers,Micrometers,Bore Gauges and record the Calibration Certifications For Internal and External Audits.
* Responsible for Prepare Customer Complaints and Solve the problems by preparing the documents like Corrective Action and Preventive Action plan(CA&PA) and 7QC Tools.
* Able to Conduct Vendor Audits and Supplier Audits For Devolopment.
* Capable to do the Reverse Engineering of the Component and Providing the Solution to the Development Team by using Contact and Non-contact methods. And Preparation of Cp, Cpk and Gauge R&R.
* Maintaining quality procedure as per 5’s rules and creating a team work environment.
* Motivating and conducting the Training Programs like Manufacturing and Quality Procedures to the Employees.

Experience in jobs and electrodes presetting for automated machining done by Robotmade by Germany Machines (ZK Make).

Inspection of Critical Electrodes for CNC-EDM Machines.

Ensure zero defects of outgoing products and Create a safe work environment ensure compliance of initiatives.

* For the Multi Skill Concern capable to write the Work Instruction Sheets to EDM Machines and able to do the Spark Erosion Programmes.

Following ISO 9001:2015.

**EXPERIENCE OF CMM: (CO-ORDINATE MEASURING MACHINE)**

* Able to do 3-D programming with different methodology by using advanced software of CALYPSO-6.0 Version From Zeiss.
* Capable for Programming in **2D & 3D** model and Train up.
* Usage of different types of probes like star, scan heads.
* Prepare reports for the products meeting the standards and those failing the tests and Product development of components using Video scanning machines and convert in to Design.
* Determine the cost and time effective Manufacturing and Product Testing Method.
* Review the functioning of the CMM tools and programming for errors, defects or Malfunctioning.

**Machines handled:-**

**CMM :** Duramax, Contura G2, Vista.-Carl Zeiss

**Video Measuring Machines** : O-Inspect for Reverse engineering.

**Profile projectors** : Mityutoyo, Optomech with Reverse engineering.

**Height gauges :** Trimos, Mitutoyo**.**

**Instruments:** Verniers, Micrometers, Boregauges, Ring Gauges .

**Current Salary**: 4.80 lakh per year

**Expected Salary**: Negotiable

 **Notice Period**: 3Months

**Personal Details:**

Name: Anil

Date of Birth: 02-02-1990

Nationality: Indian.

Marital Status: Married

Languages known: English, Hindi, Telugu

Hobbies: Playing Cricket

**Declaration:**

I hereby declare that the information furnished above is true to the best of my knowledge.

 ANIL