**Iqbal**

**Dubai, UAE**

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**PROFESSIONAL EXPERIENCE**

Managed factory operations in different capacities during my professional career that extended over in continuation of twenty-t years. My distinctive experience of drinking water manufacturing in Nestle Pakistan and manufacturing of Poly Carbonate bottles, LDPE bottle closures in UAE increased my technical skills considerably.

**Manufacturing Manager June 2003 to May 2008**

**Nestle Pakistan Limited**

Responsible for the management of two manufacturing operations within a centralized organizational environment. Ensured policies and procedures are followed and quality control standards are upheld.

**Selected Achievements**

* Reduced number of CIPs for Water Treatment Plant with the help of appropriate maintenance program, reduced water wastage, resolved a critical issueof particlesformation into processed water.
* Achieved and maintained required concentration of ozone. The concentration set at optimum level through control at ozone generation unit and ensured physical monitoring at specified intervals.
* Developed line labor standards that enhanced 16 % line performance. Reduced 6% over-time by training and control in absenteeism. Reduced fuel usage and saved 20 million PKR in fixed factory overhead.
* Implemented successfully SAP in production environment, achieved certifications for ISO 9002:2008 and ISO 22000.

**Plant Manager June 1996 to May 2003**

**Pak Water Bottlers & Artal (Belgium)**

Responsible for the management of operation to include Manufacturing, Quality and Engineering for first ever Drinking Water Company in Pakistan.

**Selected Achievements**

* Increased 100 % capacity of Reverse Osmosis processed water with technology shift.Introduced on-line mineral dosing system that replaced conventional batch system.
* Resolved critical issue of ozone concentration by installing air-cooled chiller. Eliminated long lasting issue of mold development by installing Air Handling Unit equipped with filters EU11, EU7& and EU5.
* Awarded Process Release that allowed reduction in inventory of the bottles.
* Reduced consumption of bottle washing chemicals like peracetic acid and Poly-brite by 20%.
* Achieved ISO 9002:1994 in 1996, in the early era of its evolution in Pakistan. Established standards for raw water acceptance that supported in the consistent quality of finished product.

**Production Manager November 2013 -present**

**FZCO, Dubai, UAE.**

Manufacturing 100 million PE closures and 1 million polycarbonate bottles per year. Ensure for Production as per plan, delivery on time, quality of the product, safety for the people and equipment,optimum utilization of manpower, material and machinery.Develop performance indicators. Initiatedcost reduction programs.

**Selected Achievements**

* Reduced equipment downtime by over 35% and labor costs by AED 50,000 per year through modification into transportation system of closures at different stages of plugging, foam lining and labelling.
* Initiated energy reduction program, started monitoring of energy consumption at each machine and took actions for control of air leakage, installation of energy-efficient machines.
* Ensuredcompliance, computed and analyzed production data, managed inventory to ensure material and product is receipted, located, stored and transferred correctly. Performed safety risk assessment resulted in elimination of various critical hazards.

**Safety, Health & Environment Manager January 2011 to October 2013**

**Nestle Pakistan Limited**

Responsible for developing and executing plans to comply with regulations of Environmental Protection Agency and OSHA. Increased awareness of HS&E at all levels through trainings. Organized disposal of hazardous, non-hazardous, recycle-able waste. Acted as liaison with all related governmental bodies and regulating agencies.

**Selected Achievements**

* Achieved500,000safe working hours for aproject of 2 billion PKR. Developed Contractor Safety Management System. Implemented safety procedures for confined space entrants, permit-to-work, and Lock Out/Tag Out.
* Assessed all material handling equipment with latest approachand ensured effective actions on gaps.
* LedBehaviour Based Safety Program. The programreduced significantly number of unsafe acts and conditions that supported in control of near miss andfirst aid cases.
* Successfully managed compliance of Pakistan Environmental Protection Act-1997, and OSHA standards.
* Achieved excellent category of safe factory within one year which was formerly rated poor by Zurich Risk Assessment Team, Switzerland.
* Achieved certification of ISO 14001:2004 and ISO 18001:2007. Maintained the system so effectively that even a minor non-conformity was not reported in consecutive three years by the external auditors.

**Project Engineer June 2008 to December 2010**

**Nestle Pakistan Limited**

Scheduled and resolved engineering design and test issues. Monitored contractors’ performance, controlled financial expenditures, presented reports, managed conflict appropriately, maintained relevant documentation.

**Selected Achievements**

* Installation and commissioning of 3-gallon and 5 Liter bottle filling line. Designed the lay-out and connected to the process line of 5-gallon bottling plant.
* Designed, installed, and commissioned a fire detection and suppression system according to NFPA code. Detection system was fully addressable and fire suppression system was based on fire hydrants, FM200 gas suppression system, and portable fire extinguisher system.

**Plant Engineer January 1994 to May 1996**

**Pak Water Bottlers (Pakistan)**

Maintained optimal operating conditions for the entire plant. Managed maintenance and capital budgets. Conceptualized all capital projects. Maintained safe working environment, designed preventive maintenance program.

**Selected Achievements:**

* Reduced maintenance downtime by 25% over two years. Implemented preventive and break-down maintenance plan.
* Reduction of maintenance costs for production and facilities by improving in-house talent and cutting back on outside contractors.
* Implementation of pump and motor repair sub department and supported to train technicians to complete pump rebuilding in-house. Developed in-house workshop for welding and fabrication.

**Key Skillsand Competencies**

* Languages: English, Urdu, Hindi (Fluent), Punjabi, Sindhi (Intermediate), Arabic (basic), Certified First Aider (Cedars, UAE).
* MS Word used to write reports and detailed documentation. MS Excel used to create and analyze complex spread sheets. PowerPoint to create powerful presentations and proposals and other documents. Strong Email and Internet skills to communicate and source information. SAP (production & material handling).
* A good experience of working for a lean enterprise.
* Well verse with safety standards and compliances.
* Strong knowledge of quality standards and systems
* In-depth knowledge of production and manufacture techniques.
* Able to adjust well with people of all cultures, religions and backgrounds.
* Proven ability to lead, motivate and build successful teams.
* Financial Management Skill: Ability to manage operations within budgetary constraints.
* Problem solving ability. Research different options and formulate viable proposals.
* Environmental, Health & Safety (EH&S) Management; Regulatory Affairs & Compliance.
* Adaptabilityenables me to response accordingly to the changed circumstances or environment.
* Interpersonal Communication skills used to influence the attitudes and behaviour of others.
* Assessmentsskills used effectively because of abilities and communication skills.
* Persistent learning desire and passion to learn new skills.

**Education& Certification**

* Post Graduate in Production and Operations Management, IMS, Pakistan, 1995.
* Bachelor of Engineering in Mechanical Technology, NED University, Pakistan, 1993.
* HSC, Govt. Delhi College, Pakistan, 1984.
* SSC, GBSS, Pakistan, 1981.
* Certification in Control Technology, Pak Swiss Institute, Pakistan, 1993.
* Certification in Heart Saver First Aid CPR & AED,American Heart Association, UAE, 14.

**Personal**

Nationality : Pakistani

Date of Birth : 5th March, 1966

Civil Status : Married

Driving License : U.A.E

Visa : Resident