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 **Job Objective-Plant/Maintenance/Production/Operations Manager**

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 - **PROFILE SUMMARY**-

A capable, results oriented technical professional with 15 years experience in manufacturing industry have experience of successfully managing day to day activities of various departments concerned with production, maintenance, quality control, delivery of products and service. Leading high performance team and reflects consistence achievement with increasing operational efficiency and productivity while reducing costs and have customer satisfaction. Well versed in all aspects of production, including inventory, quality improvement ,safety programs ,scheduling and maintenance. Effective technical and communication abilities with strong and decisive operations leader.

**−♦ KNOWLEDGE AND KEY SKILLS ♦−**

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| **●** | **Production** planning & scheduling | **●** | **Erection** of Plants, machineries  |
| **●** | **Maintenance** &support  | **●** | **Cost** control  |
| **●** | **Quality** assurance management  | **●** | **Cost& risk** analysis/evaluation  |
| **●** | **Troubleshooting** | **●** | **Safety** compliance management |
| **●** | **Product development**  | **●** | **Team building**, training leadership  |
| **●** | **Preventative** management  | **●** | **Regulatory** compliance  |

##  -TECHNICAL SKILLS SUMMARY -

* **MASA 9.2 XL Concrete Block Machine**
* **HESS RH2000-3VA and 1500VAConcreteBlock,Pavers,KerbstoneMaking** machine.
* **MASA-HENKE VARIANT140/115** Concrete Block Making machine.
* **LIEBHERR BETOMIX 2.25 A-R/RIM batching plant**.- **RMC ready mix** concrete
* **ELBA , BHS Concrete RMC Ready-mix batching plant**
* **SCHLOSSER PFEIFFER Concrete Mixing Plant**
* **WET Press KERBSTONE Plant**
* **BESSER Vibra Pac concrete block making machine.**
* **KTI, Snowkey Water chiller system, Ice plant.RO Plant**
* **Concrete Transit Mixers, Concrete Pumps ,ATLAS Block Crane, Aggregate And Sand Trucks, Wheel Loaders, Excavators, Overhead Cranes, Vibrators**
* **POWER SCREEN** **Sand And Aggregate** Screening And Washing Plant, **Crusher** Plant.
* **Siemens PLC- S7, SCADA** Based System,DCS. CNC based system.
* **Pneumatic** Based Instrumentation. **Hydraulics** Based Instrumentation.
* **Load Cells, AC/DC Drives, Servo Drives,3phase motors, Geared Brake motors,** circuit breakers,**Photosensors**,Limit **Switches, Encoder, Inductive Sensors, Overload Relays.**
* **Flow Meter, Temperature Sensors, Rotating Equipment, Packaging Equipment.**
* **Transfer Car ,Elevator ,Lowerator, Storage Kiln, ROTHO curing** system, **Steam** Rooms, **Screw Air Compressors , Heat Exchanger.**
* **Belt Conveyor, Aggregate Weighing Scales, Additive Scales, Color Weighing Scale, Cement Screws, Cement Silos .**
* **WINCC , Profibus, ASI System, Electrical-Electronic Based Machine Control Panel.**
* **Erection Of Various Machineries And Plants.**

***WORK HISTORY***

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| **Feb2016-Jan2017** | **:** | **REDX Industries; Manama, Kingdom of Bahrain Production-Maintenance Manager** |
| **March2011-Dec2015** | **:** | **ARTIC; Arabian Tiles co,Jeddah;Kingdom of Saudi Arabia Operations Manager** |
| **Nov2005-Jan2011** | **:** | **Al Kobaisi Readymix and Block Factory;Kingdom of Bahrain Divisional Manager** |
| **Jan2000-July 2005** | **:** | **Haji Hassan group ;Bahrain Blocks; Kingdom of Bahrain Production Maintenance Manager** |
| **March 1997-Nov 1999** | **:** | **Hoshanco Pan Gulf; Riyadh; Kingdom of Saudi Arabia** **Engineer Maintenance** |
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 **GULF- PROFESSIONAL EXPERIENCE**

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**→ REDX Industries,Manama, KINGDOM OF BAHRAIN, ARABIAN GULF←**

**REDX**  Industries is in the field of manufacturing **Concrete Blocks, Pavers, RMC Ready Mixed Concrete**, **Kerb Stone**, **Concrete Precast** ,

##  Production- Maintenance Manager Feb 2016- Jan2017

* **Looked Overall All Operation** of production, maintenance and delivery of Blocks, Kerbs & Ready mix of the organization.
* **Planned** production **operations and materials**, establishing priorities and sequence for manufacturing products.
* **Organized** the **production and maintenance staff** to get maximum and result oriented output.
* **Implemented** all factory policies and production procedures to **achieve set targets**.
* **Prepared Weekly And Monthly Production** schedule in consultation with sales for timely delivery**.**
* **Monitored** and continually improving standards **of performance and quality** within the operation and all production to meets the acceptable quality level
* **Managed And Ensured** continuous and effective function of all plants machinery and auxiliary equipments.
* **Assured** products meet all **specifications**; ensure their **compliance to** process requirements and are made according to **factory procedure and standards**.
* **Served** to meeting customers requirements and satisfaction internally and externally.
* **Ensured** that all **Safety And Quality measures** were adhered to during production process from **beginning to end**.
* **Determined** the **long&short goals** for the factory to ensure positive results in areas of financial performance, manufacturing practice, material management, inventory control
* **Done Production** of various types of concrete blocks and pavers on **German** made  **MASA 9.2 XL** machine and **Ready Mixed Batching**-**RMC** for **ELBA& BHS concrete batching plant; Wet Press Kerbstone Fire Press Machine**
* **Trouble shooted and repaired** various electrical, electronics/mechanical fault occurred during production
* **Identified and resolved** the operational, manufacture and maintenance problem within deadlines.
* **Executed planned preventive maintenance** servicing in timely and efficient manner.
* Familiar with **PLC** control panels; **Electronics Encoders, Servo Drives Motors, inductive proximity switch, Photo Switch, Limit Switch.**
* Familiar with **Load Cell, 3 phase motors, AC/DC drives, Pneumatic and various Hydraulics systems.**

**→ ARTIC , JEDDAH, KINGDOM OF SAUDI ARABIA, ARABIAN GULF←**

 **ARTIC** is in the field of manufacturing **Concrete Blocks, Pavers, Kerb stones,** **tiles,** using **HESS RH 2000-3 VA & HESS-RH-1500VA** Block machines for producing concrete blocks, interlock pavers & kerbstone  **.**

##  Operations Manager March 2011- Dec2015

* **Looked Overall All Operation** of production, maintenance and delivery of block of the organization.
* **Arranged** timed delivery of interlock pavers; kerbstones to the various customers with dispatch section to satisfy the customer requirements.
* **Ensured** production target achieve with quality outputs**.**
* **Coordinated** with various department concern with **accounts; pricing, sales**, and distributions of products .
* **Arranged And Coordinated** with transport department for vehicles and raw materials to fulfill the production and blocks, delivery requirements.
* **Worked together** **with sales** about their various product requirements and launching new products in market with relevant data.
* **Managed And Ensured** continuous and effective function of all plants machinery and auxiliary equipments.
* **Carried the responsibilities** of plant production goals to push the business forward by efficient; systematic and profitable operation.
* **Resolved** breakdown problems of **plants and machineries**.
* **Led and motivated** supporting staff to achieve set policies to meet the standard of **ISO requirements.**
* **Organized and directed** the labor work force; evaluation, implementation product support and cost saving initiatives.
* **Performed preventative maintenance** schedule to proper functioning of plants **.**
* **Arranged** various **raw materials with vendors for** materials continuous supply **for** production requirements without interruptions.
* **Trouble- shooted and repaired** various **electronic and mechanical faults** ,occurring during production **in SIEMENS PLC** based electronic control panel.
* Familiar with automatic **cuber,transfer/finger car, elevator,lowerator of HESS machine encoder system,ASI bus, Profibus System** .
* Familiar with **Balluf Linear Displacement Transducer, Laser beam finger car** system ,**Servo Cuber,Servo Pallet Pusher.**
* Familiar with **automatic weighing system** aggregate mobile scale used for aggregate, batching based on various **Load Cell** measurement. **Skip bucket and Cement Screw systems,** **automatic water dosing system**
* **Installed and commissioned** new **HESS plants and auxiliary equipment.**
* **Visited Germany** for business dealing of new **HESS** machinery

**→ AL-KOBAISI GROUP, KINGDOM OF BAHRAIN, ARABIAN GULF←**

Al Kobaisi Group is in the field of manufacturing **Concrete Blocks, Pavers, Ready Mixed Concrete**, **Concrete Precast** ,

##  Divisional Manager-Block Factory-Ready Mix Nov2005-Jan2011

* **Looked Overall All Operation** of production, maintenance and delivery of blocks & ready mix of the organization.
* **Arranged** timed delivery of blocks & readymix to the various customers with dispatch section to satisfy the customer requirements.
* **Planned production** **operations and materials**, establishing priorities and sequence for manufacturing products for block machines and RMC.
* **Implemented** all factory policies and production procedures to **achieve set targets**.
* **Planned raw materials and spares** required for plant and equipment in advance to minimize down time
* **Prepared Weekly And Monthly Production** schedule in consultation with sales for timely delivery**.**
* **Monitored** and continually improving standards **of performance and quality** within the operation and all production to meets the acceptable quality level
* **Served** to meeting customers requirements and satisfaction internally and externally.
* **Ensured** that all **Safety And Quality measures** were adhered to during production process from beginning to end.
* **Done Production** of various types of concrete blocks and pavers on **German** made **HESS-RH-1500VA** machine and **Ready Mixed Batching**-**RMC** for **LIEBHERR BETOMIX 2.25 A-R/RIM batching plant.**
* Hands on experience of **inductive sensors, photo sensors,rotatory encoder system,ASI bus, Profibus System** .
* Familiar with **POWER SCREEN SAND WASHING** and **Aggregate Screening Plant, Belt conveyor systems, KTI water chiller**
* Familiar with **automatic weighing system** aggregate mobile scale used for aggregate, batching based on various **Load Cell** measurement. **Skip bucket and Cement Screw systems,** **automatic water dosing system** using **hygrometer** to calculate water as per moisture of material batched.

**→ BAHRAIN BLOCKS,HAJI HASSAN GROUP, KINGDOM OF BAHRAIN, ARABIAN GULF←**

Haji Hassan group is in field of **Concrete Ready Mix, Concrete Blocks, Precast, Asphalts**, Manufacturing Business .

##  Production-Maintenance Manager-Block Factory Jan2000-July2005

* **Done** production of various types of blocks, pavers on German made **MASA-HENKE** **VARIANT 140/115** and American made **BESSER** **Vibra Pac.**
* **MASA-HENKE VARIANT** was fully automatic computerized machine produces **15 pc 8”** **block(**200mmx400mmx200mm) and **60 pc** **rectangular pavers**(200mmx100mmx60mm)on pallet **size 1400x1150mm** .
* **BESSER** machine was fully automatic and produces **3 pc 8” blocks** having fully automatic **cuber,transfer car,stacker,destacker.**
* **Trouble shoot and repaired** various electrical, electronics/mechanical fault occurred during production.
* **Carried**  the responsibilities of plant production goals to push the business forward by ensuring efficient, systematic and profitable operation.
* **Organized** the **production and maintenance staff** to get maximum and result oriented output.
* **Arranged** spares parts and raw materials to reach the set target and to minimize downtime.
* **Executed planned preventive maintenance** servicing in timely and efficient manner.
* Familiar with **Electronics Encoders, Servo Drives Motors, inductive proximity switch, Photo Switch, Limit Switch.**
* Familiar with **Load Cell, 3 phase motors, AC/DC drives, Pneumatic valve and various Hydrolic systems .**
* Familiar with **automatic cuber system, finger car ,transfer car system.**

**→HOSHANCO PAN GULF,RIYADH,K.S.A , Arabian Gulf←**

A manufacturing and trading unit offers stationery, printing solution &supplies of wide range of printing papers of office use, have manufacturing unit of STAEDTLER ball pen and box files.

##  Engineer Maintenance March1997-Nov 1999

* To trouble shoot and repair of various **Pneumatic,Hydrolic System, PLC And CNC** Based machine used in manufacturing of **paper files, plastic files** as **POLAR** cutting machine for paper cutting,**HOROUF** machine for making box file, **SCHNEIDER SENATOR** for cutting operation.
* Able to trouble shoot of various **Digital block. Electronic cards of electronic panel.**
* Familiar **with Electronic Relays, Photo Sensors, proximity switch, electric contactors.**
* Got training by **German engineers** about various machines.
* **Conducted training of technicians and machine operators.**
* **Also in absence of manager carried** responsibilities of **production and maintenance.**

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 ***INDIA- PROFESSIONAL EXPERIENCE***

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 **→CALS LIMITED, NEW DELHI, INDIA←**

A electronics, electrical-customers support servicing company provides technical support and installation of various electrical and electronics industrial panels.

##  Engineer Maintenance Oct 1994-Jan1997

* **Installation and maintenance** of low voltage distribution panel.
* Maintenance of **SIEMENS and Klockner Moeller PLC** based control panel.
* Hand on experience of **oven controller, temperature controller, motor overheat protection system.**
* **Familiar with air compressor** control panel.
* Hands on experience on **overload protective systems, circuit breaker, overload relays, photos switch, timing relay, star-delta starter system.**
* Familiar **with pneumatic based instrumentation, thyristerised controls 3 phase motors.**

### Professional Qualification

**Bachelor Of Engineering(B.E.) In Electronics** from Amravati University, **INDIA** , **1st div with Distinction** ,**1994**