**CURRICULUM VITAE**

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|  | IBRAHIM C:\Users\Ibrahim Alannabi\Desktop\Curiculam\Cert Folder\Alan Passport photo.jpg  Production Manager    **E-mail :** [ibrahim.374803@2freemail.com](mailto:ibrahim.374803@2freemail.com) |

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|  | **OBJECTIVE**  A Challenging anszd accountable position in Production Supervisor and fabrication field and to assist with my knowledge , skills and technical expertise to your esteemed organization to prove myself as a Production Supervisor ( Piping / Structure / pressure vessels ).  **I am having 16 Years field experience in Singapore Onshore and Offshore Marine Industries.**  **WORK EXPERIENCE**  **DESIGNATION: PRODUCTION SUPERVISOR FOR STRUCTURAL / PIPING/PRESSURE VESSELS**  **Professional Summary:**   * Fabrication of MRTS 3 Man 300 Mtr Diving Bell Chamber with accessories For LEXMAR ENGINEERING PTE LTD * Fabrication of (DNV) Class 18 Man Twin Bell Twin SPHL Saturation Diving System for CMHI – Kreuz Subsea. * Fabrication of (DNV) Class 18 Man Twin Bell Twin SPHL Saturation Diving System for CMHI – Mermaid Maritime. * Fabrication of KSMH 389 – (BV) Class 18 Man Twin Bell Twin SPHL Saturation Diving System for KEPPEL SINGMARINE. * Fabrication of FDS1503 - CMHI – Ultra Deep Installer DSV 6027 – (DNV) Class 24 Man Twin Bell Twin SPHL Saturation Diving System for China Merchant Heavy Industries (CMHI). * Fabrication of Hose and Hawser Reels for FPSO SBM Cidade de Party worked as a Production Supervisors. * Fabrication of Shaker Modules & LP Modules – 2 Units Each, Comprising Fabrication and installation of steel structure, Piping System and Equipment for OXS WHP PDU ( MI SWACCO) Project worked as a Production Supervisors. * 300 Mtr 3 Man Bell Chamber, HERS SYSTEM for LEXMAR ENGINEERING PTE LTD worked as a Production Supervisor. * Synthetic Plant P1 & P2 Fabrication of Out fittings Client AMEC FOSTER WHEELER * Fabrication of Bus Shelter Client MAPLETREE * Fabrication of Temporary Platform Cable Drum Support for KAOMBO Project in SEMBAWANG SHIPYARD. * Inspection as per QA plan for fabrication like Material Identification, fit up, weld visual, NDT clearance, Dimension & Alignment check, hydro test and Mechanical clearance and vendor shop inspection as per the approved QAP, specification and relevant standards. * Familiar with Welding inspection, prepare NDT testing, Hydro testing, prepare QAP & ITP, WPS, PQR, witnessing welder qualification, monitor welder performance, and clearance of piping spools. * Inspection of Raw materials, review of materials test certificates. * Familiar with WPS/PQR and welding processes like SMAW, FCAW, GMAW, GTAW, SAW and TIG. * Liaison with the third party and coordination with site Engineer/Contractors for Site Technical issues. * Ability to interpret various international codes related to inspection. * Maintaining Welder Performance and welders repair percentage.   **CURRENT EXPERIENCE:**  **Company** : **SIDHESWARA ENGINEERING PTE LTD**  No 9, Tuas South Avenue 10  #03-17 Singapore – 637014  **Designation** : PRODUCTION MANAGER  **Duration** : From May 2016 to Till Date  **Nature of Duties:**   * Responsible for the inspection of ALL Production activities, * Responsible for Day-to-Day Production maters, Planning & organizing of the production facilities and manpower to optimize production objective. * Provide Reports to the Management on all on-going Production operations. * Managing production supervisors, workers and oversee daily operations * Assists in creation of efficient process * Any other duties instructed by the General Manager may be assigned from time to time * Report to General Manager   **PREVIOUS EXPERIENCE:**  **Company** : **OFFSHORE CONSTRUCTION SERVICES PTE LTD**  31, BENOI LANE, SINGAPORE-627817.  **Designation** : PRODUCTION SUPERVISOR  **Duration** : From July 2009 to April 2016  **Nature of Duties:**   * Responsible for the inspection of ALL welding activities, * Inspection of consumables as per WPS and able to monitor welding Inspection with various materials, * Prepare and check the quantity and quality of the welding consumables to meet the requirement of projects, * Control and periodically check the electrodes backing issuance of log and maintain electrode backing oven temperature, * Ensure that accurate calibration records are maintained for all welding machines ,inspecting and testing instruments for use, * Monitor the performance of welders , while implementing and monitoring proper storage and usage procedures for welding tools and equipment, * Prepare daily welding inspection summary report, * Prepare weekly monitoring welder performance record and overall rejection rate, * Co-ordinate to the NDT services. * Any other duties instructed by the Production Manager may be assigned from time to time, * Report to Production Manager   **PREVIOUS EXPERIENCE: A**  **Company** : **B.T. ENGINEERING PTE LTD, (AN EXTERRAN COMPANY, USA),**  49, GUL ROAD, SINGAPORE, 629360.  **Designation**: Coordinator Production and QA/ QC & Material Handling  **Duration** : From SEP 2005 to SEP 2008.  **Nature of Duties:**   * Responsible for weld inspection – egg detect flaws , such as hidden cracks, pits , spatter and undercuts, * Ensure the requirements for all welds , welder & welding activities are correctly specified and carried out in accordance with the relevant codes, client specifications & contract standards, * Inspect visual defects , correct dimensions , joint strength, weld penetration, observe techniques, conformance and performance of welders at workshop, * Liaise with NDT sub-contractors on the viewing and interpretation of X-Ray photographs of welded joints , * Prepare & comply quality , inspection and non-conforming reports throughout projects, and follow up on necessary corrective actions, * Monitor the performance of welders , while implementing and monitoring proper storage and usage procedures for welding tools and equipment, * Any other duties as instructed by Head of Department may be assigned from time to time, * Preparation and organizing for WQT * Co-ordinate to the NDT services. * Handling and organizing the heavy things by the Safe fork lift operation. * Doing the On sight co-ordination works in the yard to yard with the perfect authorization. * Leading and organizing the regular driving duties. * Working as a rigger and signal man for the heavy lifting things.   **PREVIOUS EXPERIENCE: B**  Company : **FOO NGAN MARINE PTE LTD,**  **(Jurong Shipyard Pte Ltd)**  Jurong point P.O Box.No:811,  Singapore. 916428  Designation : **WELDER cum MECHANICAL SERVICING**  Duration : From OCT 2001- SEP 2005  **Nature of Duties:**   * Worked as a Welder. * Proper preparation for the Welding Inspection. * Co-ordinate to the NDT Services.   **PREVIOUS EXPERIENCE: C**  Company : **EURO ENGINEERING SERVICES**  No, 4/1394, Mugappair west, Chennai.    Designation : **Welding Instructor and Trainer**  Duration : July 1995 to April 2001  **Nature of Duties:**   * Instructions and training given for 3G and 4G welding * Instructions and training given for preparation of NDT inspections. * Conduct the training program for the welding Instructions.   **Technical Certification**   * Certification obtained from **AMERICAN WELDING SOCIETY, USA** for **CERTIFIED**  **WELDING INSPECTOR** **(CWI)** **Certificate No: 10071491** * Certificate obtained from **SMI ASIA AUSTRALIA** for **HIGH PERFORMANCE SUPERVISORS.** * Certificate obtained from **SINGAPORE POLYTECHNICS** for **AUTO CAD 2010 BASIC (2D &3D)** * Certificate obtained from **MODERN SOLUTIONS PTE LTD** for **WORK AT HEIGHT SUPERVISORS ORIENTATION COURSE.** * Certification obtained from American society for Non- Destructive Testing, for **ASNT LEVEL-II (VT, PT, RT, MPT, UT).** * Certification obtained from **ABSOLUTE KINETICS CONSULTANCY PTE LTD** for **SHIPYARD SUPERVISORS SAFETY COURSE.** * Certification obtained from **EURO ENGINEERING SERVICES (EES)** for **WELDING** **INSTRUCTOR & TRAINER** and NDT Services. * Certification obtained from **OSH & TRAINING AND PROMOTION CENTRE** for **SHIPYARD SAFETY INSTRUCTION COURSE & HOT WORK**. * Certification obtained from **NTUC LEARNING HUB** for **METAL WORKING SAFETY** **ORIENTATION COURSE**. * Certification obtained from **SINGAPORE CONTRACTORS ASSOCIATION LTD IN CONJUNCTION WITH SC2 PTE LTD** for **RIGGER & SIGNAL MAN COURSE,** * Certification obtained from **GOLD BELL ENGINEERING** for **FORK LIFT OPERATION**. * **SINGAPORE CLASS - 3 DRIVING LICENSE HOLDER**   EDUCATIONAL AND PROFESSIONAL CREDENTIALS   |  |  |  |  | | --- | --- | --- | --- | | EXAM | INSTITUTION | BOARD | ACADEMIC YEARS | | H.S.E. | Vallal Pari Higher Secondary School  Piranmalai | State Board Of Tamil Nadu | 1992 to 1994 | | S.S.L.C. | Govt High School  Kattukudipatti | State Board Of Tamil Nadu | 1980 to 1991 | | ASNT LEVEL II  (VT,PI,RT,UT,MPT) | Inside Exploration Technology | Chennai,  Tamil Nadu | December 2008 | | Certified Welding Inspector(CWI) | IQC Training &Services Pvt. Ltd. | American Welding Society, USA | NOVEMBER 2007 |   **EXTRA CURRICULAR ACTIVITIES:**  **Basic System Knowledge**:   * AutoCAD Basic 2010 (2D & 3D), Singapore Polytechnic, Singapore. * MS-WINDOWS, MS-DOS, VISUAL FOXPRO, MS-EXCEL, MS-WORD   (Certification obtained from **RECH POINT COMPUTER CENTER**, Ponnamaravathi.)  (Duration of studies: January 2000 to 2001)  **PERSONAL DETAILS**    Date of Birth : 14/02/1975  Nationality : Indian  Sex : Male  Marital Status : Married  Language Known : Tamil and English  Singapore Driving License: **Class 3**  Passport  Date of Expiry : 21/06/2021  **Declaration**  I hereby declare that the details furnished above are true to the best of my personal knowledge and belief.  **Yours sincerely,**  **IBRAHIM** |