### \* RESUME \*

**\*Subject :-**Appln for Production Manager /GM-Operations

 **Rajdeep**

**Rajdeep.383563@2freemail.com**

**\*B.E +16yrsExp in Drinking Water,Fruit Juices**

#####  \* Objectives \*

To contribute Sincere efforts, Skillsets in Production &OperationsManagement, UtilityAsset Utilizations with a Esteemed Organisation through involvement in Lean Production Principles & Planned maintenance,Drive a culture of Team work, highperformance, Morale &accountability in employees towards attaining Productivity Benchmarks &Bussiness Objectives

##### \* SNAP SHOT \*

\*\*Having **total 16yrs** Experience in Drinking Water,**Fruit Juice/Syrups,Beverages**

industry in the areas of Production &Maintenance Management,Legislation&Liasoning **,**

**Utility,**HT&LTstations**,**Compliances with FactoryAct,BIS,HACCP,OHSAS, fssai,

cGMP,EHS,BRC,Kocher.Monitoring&Control of Process Parameters

Inventory Spares Management, Possess Teambuilding Leadership &Communication Skills

 \*\* Operational experience on **Manufacturing ,Blending& Bottling**  Lines such as**:-**

\* Fruit Juice/squashline,,PET-CSD & Hot fill line & RGB line

\* Hot Fill line( Make- SN Engg-Pratap& GOMA Engg LTD,9**0 BPM**

1. **Packaged Drinking Water PET Lines- 60 bpm,make-Hilden,Hymech**
2. BEVERAGES-**Juices** :-Mango,Lemon,Orange,Pinnapple,Guava,lychee,,CSD& Hot fill lines

##### \* Professional Qualifications \*

* **B.E(I**nstrumentation**) w**ith **65%( First Class) f**rom N.M.University, Jalgaon in Nov-2002
* **Undergone KHS line TRAINING**- at KHS,AHMEDABAD
	+ **Undergone COKE- Technical Training** TTP at JAIPUR Coke Plant

**\*\*** Working with**-M/s MAXX BeveragesPvt ltd, Nasik** an soft drinks industry

**\* Products:**- Mango drinks, Fruits squashes,MaxxPacked Drinking Water, CSD=Maxx Jeera ,

Maxx COLA,Clubsoda,MaxxOranza/Orange thrill,MaxxLimonza,MaxxLime,Maxx7,

 \* **SKUs :-** 1 lt,300ml,500ml,PET/Glass Bottles

**\*Designation:-**Production//Operations Manager**\*Duration:**- April-2016 till Date

**A)** Worked with M/s **R& B GROUP Pvt Ltd, (Juices/beverages Division)Sunsari, NEPAL**

 Which is into manufacturing/filling of Fruit Squashes/Juices& Packaged Drinking Water

**\* Designation:-**GM-Production **\* Duration:**- April-14 to March-16

\* **Products**- a) **JAMs:-**Guava,Lithcee,Pinnapple,Strawbery,Mango,Mixed fruit

 b) **Juices:-**Tasty- Mango,Pinnapple, Raspberry Litchee, Guava , AquaRidge water

\* **SKUs :-**JARs**-**20 Ltr,10 ltr,PET Bottles-1 ltr,500 ml,300ml,Pouches-350ml,CAN line- 250 ml

**B)** Worked with M/s **PINCH Bottling Pvt Ltd, Jalgaon M.S, India**

 Which is into manufacturing/filling of Soft Drinks (CSD & Hot Fills) & Drinking water

 \* **Products**- Stamina MANGO, Pinch Mecca COLA,PinchOrange,Packaged Drinking water

 \***Fruit Syrups :-**Lemon,Jeeera,Mango,Orange,Pinnaple,Litchee,Khus,Rose

 \* **SKUs :-** 20 Ltr JAR,1 ltr,500 ml,350 ml

 \* **Designation:- Production Manager \*Duration:**- March-12 to March-14

 **C)** Worked with M/s **Bakhresa Food Products Pvt Ltd, DarrEs-Salaam,Tanzania ,AFRICA**

 Which is into manufacturing/filling of Soft Drinks (CSD & Hot Fills) & fruits PULP,Purees

 \* **Designation:-**Production INCHARGE **\*Duration:**- Jan-11 to Dec-11

 \* **Products**- **1) Beverages:-**Uhai Drinking Water,Azam-COLA,Orange,lemon,

**Fruit Juices :-**AzamMango,AzamGuava,AzamPinnapple,Azam Strawberry

 2) **Ascepticpurees,PULPs**ofGuava,Orange,Mango,Pinnaple, Tomato

**D)** Worked with M/s **Hindustan Coca-Cola Beverages PVT LTD, Pillukhedi, BHOPAL , M.P**

an MNC **BEVERAGE** company,

 **\* Designation:-**Shift Incharge**\* Duration :*-***Nov-08 till Jan-11

 **\* Products**- Coca-Cola, Mazza, Sprite,ThumsUp, Fanta, Limca, Kinley Water /Soda,

**E)** Worked with M/s **Fortune FOODs & Beverages PVT LTD, Dindori NASHIK**

an**BEVERAGE & FMCG***ISO 9001: 2000* multiproduct organization

 **\* Designation** – Sr Executive Production **\*Duration :*-***May-03 to Sept-08

 **\* Product** // Manufacturer of BAILLEY Drinking water,Mango-FROOTI,APPY fizz

 **1)Fruit Juices/Syrups/Squashes, PULPs** of Guava,Orange,Mango,Pinnaple, Tomato,Kokum,ROSE, Khus,

 **2) KissanTomatoketchup/JAMs**- Mango,Apple,Orange,Strawberry, Pinapple& MANGO

**\* ROLE as Plant Production MANAGER in day to day activities \***

**1. Production Planning Management :-**

* Directs and coordinates Plant Operations within Company Policies &Bussiness Objectives
* Planning & Monitoring Production ,Delivery Schedules in line with the available Capacity ,

Resources,RmPmStock,time constraints& Product Delivery Deadlines

* Ensure that the targeted Production volumes be achieved efficiently with adherence

&In accordance withProduct Quality,Specifications, Packaging Instructions & Shipment standards

* Ensure that **Budget/Costing** Set in for the Unit are monitored and kept under control.
* Drives to confer to Plant R&M budget, reduction in Equipment Downtime failures by Effective

 Preventive maintenance practices, Equipment Modifications in coordination with OEMs

* Generation of various MIS Reports (production, Yield calculations,energy, utilities, attendance,

 RM/PM consumptions//loss analysis, etc.-daily and monthly).

* **Report Variances,FG Production, PE,ME**,**Yields**-RmPm,CO2 ,Energy ,FUEL,Overheads

Cost Effective & Quality Production by adherence to OPL **,5s**,**OHSAS & HACCP ,Hygiene GMPs**

Bottleneck adherence to Plant EHS by addressing Man, Machine, Product Process Safety issues

**Ensure most Effective utilization of resources manpower, equipments, RmPm and capital**

* Control & Monitor cost effectiveness , Rework due to poor quality, Relevant Skilled Manpower
* **Materials & Spares Management to control inventory at every stage for high inventory rotations,**
* Ensures RM/PM availability, timely procurements in co-ordination with Purchase & Store Dept.
* **Breakage/waste tracking of Rm/Pm -Sugar,Syrup,BlendBottle,Cartons,Labels,CAPs, JARsetc**
* Review systematically all Listed Production lines, processes and utilities that are critical to the business

 wherein failure can have unacceptable impact on Productivity, safety& environment

* Drive in,continous Process improvements sessions,M/c developments, Automation in co ordination

 with AMC,OEMs as to optimize Quality, Reductions in Manufacturing Cost & Process Cycle Times

* Accomplishes Targeted Plant KPIs by effectively communicating & monitoring down the line,Detailed

 job expectations &plans, Arrange Brainstorming,Process Improvement sessions, Motivate/Rewardings

* Implementation of WORK**/ Safety Permits** 1) Hot/Cold work permit **2)** Confined space

 Closed vessel entry permit /Height PermitConduct Product Mock RECALs,

Strict adherence to **5 s House keeping** ,Audits on production floor, SHE- Safety Member

* Establishes and implements RCAs,HIRA,CAPA,SWOT analysis procedures for the Quality

Conformance, awareness, Reduction & prevention of quality issues across Plant and suppliers.

* Ensure that Health and Safety requirements are being met by regular follow-ups,evalutions and

 Active participatingin regular Health & Safety meetings, Safety PATROLs, Plant Safety Audits

* + To ensure that all plant machinery adhere to recognized safety standards& are in a Safe state

 for normal use with all interlock and guarding

* Upkeep Records of Safety audits, mock drills,ProductRecalls,Near Miss, accidents & unsafe acts
* Maintain P.M Check list, History cards, Critical Equipment list in computer log book

**2.Tracking,Evaluation& MIS Reporting (**Daily,Weekly,Monthly,Quartrly,YearlyBasis**)**

* To provide Production,RM/PM review to the Reporting Boss// Director on regular basis by

ensuring proper and timely generation of all management information MIS Reports

* **Production Reporting,**GlassRecouncilationReport,Report SFG/FG Production/Variances etc
* **Track,Evaluates, *Review Fulfilments of KPIs, Benchmarks such as BPQI,PCQI,WUR,***

Material YIELDs,ME&PE,SafetyMetrix,Quality Index.,RmPm**Yields**-Energy & Fuel Ratios.

* **Breakage/waste tracking reduction** of SYRUP,Pulp,Blend,Bottle,Cartons,Labels,CAPs,Sleeves
* **Packing Material Checking** -B.S,GSM of Cartons,Labels,Torque check of PET Bottles,
* Evalute,track implementations of Procedures for CIPs,Sanitization, Cleaning,& Lubrication

 of Process equipments Process Areas& Housekeeping are as per cGMPs& approved SOPs

* Track implementation of Production SOPs, CCPs,GMPs ,OPL **,**SGA,5s, HACCP,Hygiene Policy
* Track complaince , Adherence to EHS,Quality,ISO-22005,ISO-14000,cGMPs ,SOPs of Process,

 Product Quality & Process Paramaters at all stages of Manufacturing ,Final Product & Packaging

* Evaluate,Track competencies of subordinates and provide regular assistance as to ensure &

 Sustain work morale, Motivation,Team work across-functional teams & relevant Job Skillsets.

* Manufacturing process evaluation, Cycle time reduction , costing evaluation, & R&M cost
* Track /Review/Update KRAs of employees as per Bussiness KPIs **,**Objectives
* **Packing Material Checking** -B.S,GSM of Cartons,Labels,Torque check of PET Bottles,
* Breakage/waste tracking of RmPm- Blend Liquor, Bottle,Cartons,Labels,CAPs,JARs

**3. Team Handling,Motivation& work Culture Management :-**

* Develop a Culture based on open / honest dialog demonstrating involvement of all team members
* Directs Employees towards Team work Culture,performance,Constructive Inputs& accountability
* Drive Employee Skill Gap Analysis, Rewarding ,Brainstorming Sessions, trainings and development ,

Fish Bone Diagrams, SWOT analysis , to maximize Employee morale, safety, quality, and Productivity

* Identify Employees training needs & Schedules Trainings in co-ordination with HR department to
* Sustain work morale, Motivate Team work across-functional teams ,enhance relevant Skillsets

\*\* Job Duties in "Supply Chain Management"

* Planning delivery timetables generating monthly & quarterly forecast
* Ensuring stores have enough stock, Monitoring inventory stock levels
* Making sure suppliers have enough stock to meet demand
* Overseeing the ordering and packaging process arrival of shipments
* Tracking products through depots to make sure they arrive at their destination
* Receives requests for procurement of materials/goods, services and/or supplies for internal

 use from various plant/location staff or a procurement/inventory management system

* Monitoring/Evaluatrion of Inventory /procurement records
* Compiles, records and tracks electronic and/or hard-copy records and files pertinent to

 purchasing information (e.g. supplier information, order history, pricing data, account codes

* Responds to requests for routine information, such as purchasing data and status of

 procurement activities, from internal plant/location staff.

***\*\* Adequateknowledge of*  Operation & *Preventive Maintenance*** of following **:-**

* PET Filler - \* CSD –HILDEN&Hymech- 90 BPM,
* **HotFill line** ( Make- SN Engg-Pratap& GOMA Engg LTD,( Make- GOMA Engg LTD
* RGB Filler--KHS,Cpty-600 BPM,72 Nozzles ,& Semi-Auto)240 BPM, 40 nozzles
* **Glass Bottle Washer -TUNNEL Make- Gipmatic&**Innoclean-KHS,
* **LABELLAR m/c – Make-KOSME,Hilden,SS, Maharshi packaging**
* **Coding M/c** for Date, Batch No ( Make-VIDEO Jet & Domino)
* **EVAPORATOR** -Single & Multiple Effect ,Cpty- 3 ton/hr, Make-Thermax,Shell-tube type)
* **CHILLERs** cap-350 TR/150 /110/90 TR &**RINAC India,**HVAC,NH3 Chillers-75 ,60TR,90TR
* SPIRAL Freezer,Coldfreezer,BlastFreezer,Holdingfreezer,Coldstorageroom
* **Cooling TOWER**- cap-800m3/hr, 300/200/150 TR,Water Analysis, Approach, TBC count,
* **R.O Plant-**FILMTECH corp.&Hydraunautics USA
* **D.M/Soft water Plant** ( cap- 15 m3/hr,Make- Thermax Ltd, )

**Pumps ,Motors,**B**lowers, , E.O.T crane** Chain/Rope hoists- Cap-10MT **Make**-Kirloskar, Crompton

* **Compressors** :- Reciprocating ,SCREW type.( cap-356 CFM,245cfm )

FAD,Efficiency Calculations,( Make- Cp Pneumatic Ltd, KirloskarLTD& ELGI Ltd )

* **FIRE Incinerators** ,Plate type Heat Exchangers**(PHE),** Make- Alfa Laval
* **Screw Conveyors** , Belt conveyors & Bucket elevator, Vibrating screens/RotaryFeeders
* **AscepticFood Processing Lines** – 1) John Bean Technology,4) SSP processing ,Pune

2) ALL Round Vegetable Processing,ITALY 3) **FratelliIndelicato**, ITALY,

* **Blending Systems, Batch REACTORS***,Glass Jacketed,*( cap- 5000 Ltrs. )

 **Fans**-Exhaust fans,circulation fan, Cooling Tower Fan Coolng tunnel fans,

* **VFDs**Make- Danfoss,VLT-5000/FC-301,AllenBradley, SIEMENS Ltd,Telemechanic

 **\*\* THERMAX Boilers -a) 20 Tonns/hr** Bagasse fired,Steam Boiler **,b)** 20Ton/hr COAL fired

 **c) Oil fired** Steam BOILER (capty**-3 & 2 tonns/hr,**,Make-JN Marshal)

#### \* Personal Particulars\*

\* **Nationality :-** Indian ,**Sex**- MALE

\* **Date of Birth :-** 05 th Oct 1976

\* **Languages known :-**English, Marathi& Hindi

\* **Marital status :-MARRIED ,having One Daughter**

\* **Notice Period :- 01 Week**